# **VIBRODRIVERS**

For pile driving and deep foundations



For more than 80 years
PTC has been mastering
vibration technology
and developing innovative
pile driving solutions:
THE VIBRODRIVERS

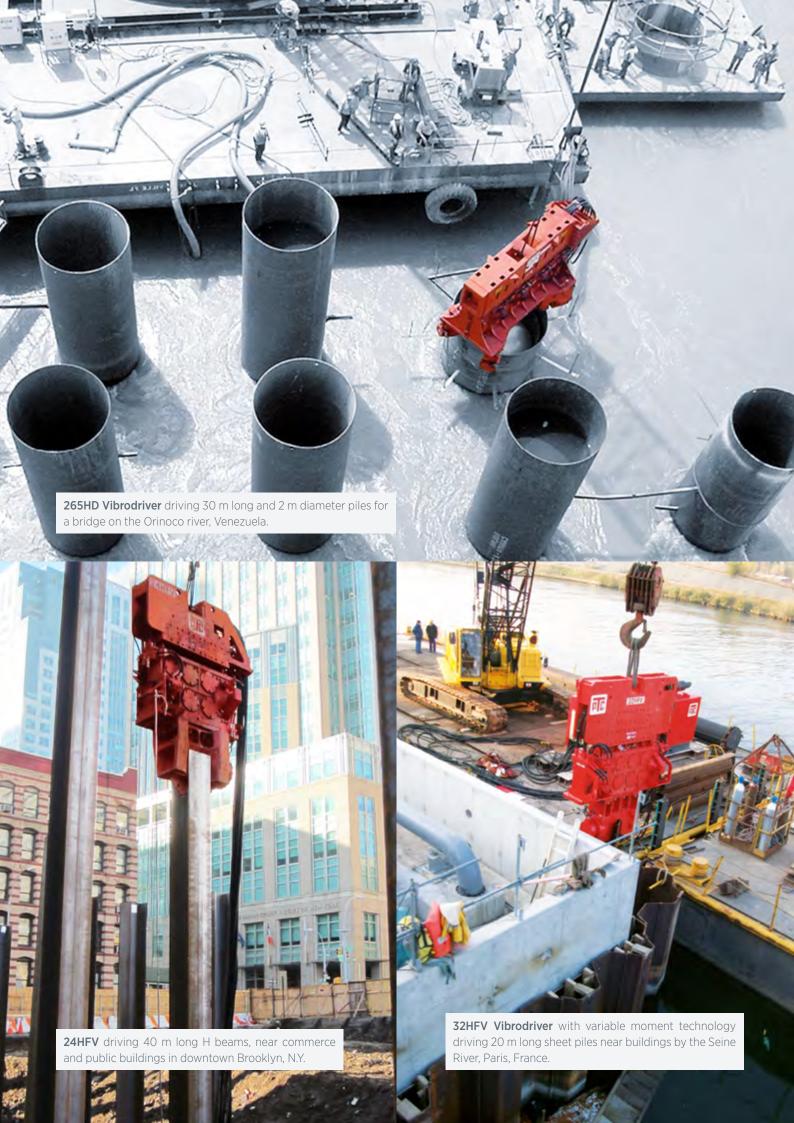
PTC Vibrodrivers are efficient hydraulic vibratory hammers that produce vertical vibrations to drive or extract a wide variety of profiles:

- Sheet piles
- H and I beams
- Casings and tubes
- Wooden piles

The Vibrodrivers work free hanging on crawler cranes and mobile cranes with telescopic booms.







### **APPLICATIONS**

PTC pile driving technology is used worldwide for multiple applications.



BRIDGES

**COFFERDAMS** 



VERTICAL DRAINS

RAILWAYS





UNDERWATER



HARBOURS

CAST IN-SITU

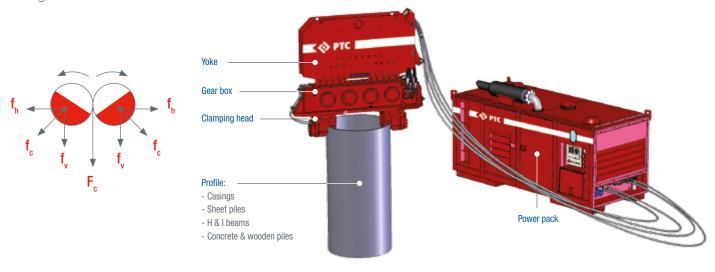
EXTREME WEATHER CONDITIONS

### VIBRODRIVER PRINCIPLE

# Vibratory pile driving reduces the cohesion of the soil through vibration.

The vibration of a profile causes the adjacent ground to shift and reduces the friction, between the soil and the profile. Thus allowing to easily drive or extract the profile.

In the gearbox, each eccentric pair turns at the same angular velocity but in opposite directions, producing a vertical vibration. Each eccentric generates a centrifugal force  $\mathbf{f}_c$ . The horizontal components  $\mathbf{f}_h$  are offset at the same time that the vertical components  $\mathbf{f}_v$  are added, resulting in a total centrifugal force  $\mathbf{F}_c$ . The yoke located above the gearbox prevents the transmission of vibrations to the crane, thanks to specially designed shock absorbers.



#### **TECHNICAL PARAMETERS**

#### ECCENTRIC MOMENT: Mt (m.kg)

 $M^t = \sum (m \times r)$ 

(r: the distance between the eccentric's center of gravity and its rotational axis) (m: the mass of the eccentric)

#### • CENTRIFUGAL FORCE: F<sub>c</sub> (kN)

Each eccentric generates:

 $f_c$  = m x r x  $\omega^2$  ( $\omega$  is the angular velocity in radians/s)  $F_c$  = 1.118 x M<sup>t</sup> x n<sup>2</sup> x 10<sup>-5</sup> (M<sup>t</sup> in m.kg, n in rpm)

Example: PTC 30H1A Vibrodriver (Mt = 30 m.kg, n = 1680 rpm)

 $F_c = 1.118 \times 30 \times 1680^2 \times 10^{-5} = 946 \text{ kN}$ 

 $F_{c} = 946 \text{ kN}$ 

#### • VIBRATING WEIGHT: m, (t)

 $m_v$  = weight of the gearbox + weight of the clamping head + weight of the element to be driven

#### AMPLITUDE: A (mm)

Is the vertical displacement of the vibrating elements during one complete revolution of the eccentrics.

$$A = \frac{2 \times M^t}{M_v}$$

#### **Example: PTC 30H1A Vibrodriver**

Eccentric Moment

 $M^t$  = 30 m.kg

Vibrating weight m

Vibrodriver = 2.26 tons Clamp = 0.95 tons

Profile = 13.37 tons (Ø 1.4m, 26m long, 15mm thick)

Total m<sub>y</sub> = **16.55 tons** 

 $AMPLITUDE = \frac{2 \times 30 \text{ m.kg}}{16.55 \text{ tons}} = 3.6 \text{ mm}$ 





### PTC VIBRODRIVER RANGES

For a perfect technological adaptation to the applications.

#### VIBRODRIVER RANGES

PTC pile driving know-how has produced innovative piling technologies, which have been integrated into the different ranges of PTC Vibrodrivers to offer the most performant pile driving solution for each application.

**HFV: H**igh **F**requency Vibrodrivers with PTC Patented **V**ariable moment Technology

**HV:** Standard Frequency Vibrodrivers with PTC Patented **V**ariable moment Technology

**H / HD:** Standard Frequency Vibrodrivers with Fixed eccentric moment

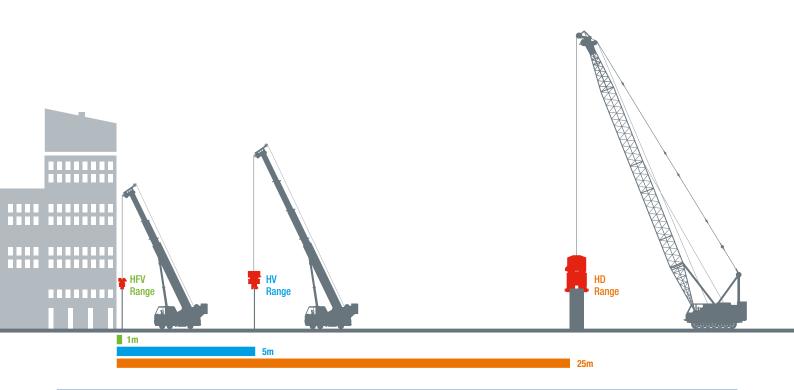
#### WHAT VIBRODRIVER RANGE?

The Vibrodriver range that best fits your application depends on the proximity of the piling job to existing vibration-sensitive structures. If the piling works are done in a vibration-sensitive area (in a city center next to buildings), you will need to control your amplitude and the particle velocity, thus you need a Vibrodriver with Variable moment technology (PTC Patent).

If you are in an open area, far from other structures you may use a Vibrodriver with a fixed eccentric moment.

Once you know which Vibrodriver range is the most adapted for your application, the type of soil and the profile parameters (height, weight, type of profile) are key to determine within that range, what is the excentric moment you require to drive the profile to the desired depth.

#### RECOMMENDED VIBRODRIVER RANGE ACCORDING TO THE PROXIMITY OF A VIBRATION-SENSITIVE STRUCTURE



To confirm the Vibrodriver choice please refer to your local distributor.

The distributor's expert advise is important in order to validate that the equipment fits the specificities of your application.

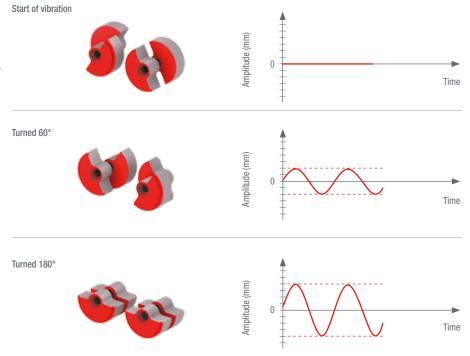


### VARIABLE MOMENT TECHNOLOGY

This technology allows driving with adjustable amplitude thanks to the variation of the eccentric's relative positions.

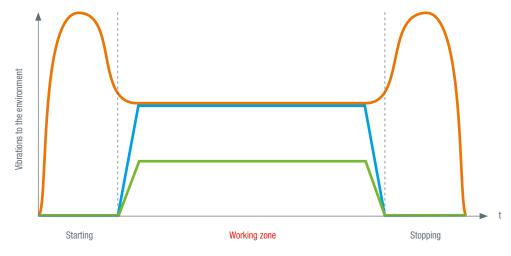
## THE ADVANTAGES OF THE TECHNOLOGY

- Resonance-free start up and stop down.
- Suitable for telescopic booms.
- Amplitude adjustment at any time thanks to a variation of the moment.
- The variation of the moment facilitates the handling of the profile during driving operations:
  - Better control of the profile verticality.
  - Helps to precisely attain the desired driving depth.
  - Possibility of adjusting driving speed.



#### VIBRATORY EMISSIONS TRANSMITTED TO THE ENVIRONMENT

This graph shows the vibrations emitted in the ground by the different Vibrodriver ranges. This is determined by the Vibrodriver's working frequency (High or Standard) and the use of the variable moment technology.



#### HFV range:

High Frequency Vibrodrivers with PTC Patented Variable moment Technology

#### HV range:

Standard Frequency Vibrodrivers with PTC Patented Variable moment Technology

#### H / HD range:

Standard Frequency Vibrodrivers with Fixed eccentric moment

# H / HD RANGE

# Standard Frequency and fixed eccentric moment.

The largest range of "Heavy Duty" Vibrodrivers in the world.

This robust range adapts to applications needing to drive sheet piles and casings with total weights up to 150 tons.









			100	•	
VIBRODRIVERS		25H1A	30H1A	50HD	65HD
ECCENTRIC MOMENT	m.kg	23	30	50	65
HYDRAULIC POWER	kW / HP	144 / 196	208 / 282	304 / 413	332 / 451
OIL FLOW	L/min	240	346	507	554
MAX. FREQUENCY	Hz / rpm	26 / 1560	28 / 1680	25 / 1500	26 / 1560
MAX. CENTRIFUGAL FORCE	kN	626	947	1258	1768
MAX. LINE PULL CAPACITY	kN	300	400	625	600
VIBRATING WEIGHT WITHOUT CLAMP	kg	2220	2260	3035	4700
TOTAL WEIGHT WITHOUT CLAMP	kg	3760	3800	5720	6800
MAX. AMPLITUDE	mm	20.7	26.5	32.9	27.7
LENGTH	m	2.500	2.500	2.900	2.300
MAX. WIDTH	m	0.730	0.730	0.910	0.851
CENTRE WIDTH	m	0.330	0.330	0.330	0.330
HEIGHT WITHOUT CLAMP	m	1.800	1.883	2.197	2.598
RECOMMENDED POWER PACK					
TYPE		240	400	500 / 550	600
OPTIONS					
COOLER (for continuous running)	-	-	-	Option	Option
RAKED VERSION	-	0° - 15°	0° - 15°	0° - 15° Option 45°	0° - 15° Option 45°
EXTRA POWER VERSION (Vibro + Powerpack)	-	-	-	50HDS + 650	65HDS + 650
RECOMMENDED CLAMPS					
FOR SHEET PILES		Agriplex 85 t	Agriplex 120 t	Agriplex 170 t	Agriplex 240 t
CLAMPS TOTAL WEIGHT	kg	430 kg	750 kg	1250 kg	2150 kg
FOR CASINGS AND TUBES		Duplex 2 x 42 t	Duplex 2 x 55 t	Duplex 2 x 85 t	Duplex 2 x 120 t
CLAMPS TOTAL WEIGHT	kg	580 kg	950 kg	1250 kg	1630 kg
CASING DIAMETER (min. and max.)	mm	190 / 2350	250 / 2300	320 / 2186	580 / 1734
FOR LARGE SIZE CASINGS		-	-	-	-
		-	-	-	-
CASING DIAMETER (min. and max.)	mm	-	-	-	-
FOR CONCRETE AND WOODEN PILES		Multigrip 120 t	Multigrip 120 t	Multigrip 180 t	-
	ka	1560 kg	1560 kg	2300 kg	















75HD	120HD	200HD	265HDS	2 x 200HD
75	120	200	265	400
389 / 528	481 / 654	709 / 964	1376 / 1871	1418 / 1927
648	802	1182	2294	2364
25 / 1500	23 / 1380	23 / 1380	25 / 1500	23 / 1380
1887	2555	4258	6666	8516
875	1200	1800	1800	3200
4795	8200	14200	19950	35180
10520	13300	20600	30930	49080
31.3	29.3	28.2	26.6	22.7
3.500	2.300	2.300	6.600	2.500
0.945	1.505	1.520	2.000	4.300
0.400	0.800	0.800	1.600	4.300
2.197	3.000	4.250	3.009	4.400
650	900	1200	2 x 1200	2 x 1200
Option	Option	Option	Option	Option
0° - 15°	0° - 15°	0° - 15°	Οριίοπ	
Option 45°	Option 45°	Option 45°	0° - 15°	Contact PTC
75HDS + 900	130HD + 1200	-	-	-
Agriplex 240 t	Agriplex 350 t	_	-	<u>-</u>
2150 kg	2730 kg	-	-	-
Duplex 2 x 120 t	Duplex 2 x 150 t	-	-	Contact PTC
1630 kg	3100 kg	-	-	Contact PTC
580 / 2835	650 / 1676	-	-	Contact PTC
-	Quadriplex 4 x 85 t*	Quadriplex 4 x 120 t*	Quadriplex 4 x 250 t	Contact PTC
-	5580 kg	6300 kg	10 500 kg	Contact PTC
-	740 / 2264	960 / 2080	1780 / 3600	Contact PTC
-	-	-	-	-
-	-		-	-

\*With additional plate

## **HV** RANGE

# Standard Frequency and Variable Moment Technology\*.

The HV range offers the comfort and the advantages of the variable moment technology while working at standard frequency. Therefore, it requires less powerful power packs than High Frequency Vibrodrivers. These Vibrodrivers are suitable for telescopic cranes thanks to their resonance-free start-up and shut down. The VIBMASTER® monitoring system is highly recommended.



VIBRODRIVERS		30HV
ECCENTRIC MOMENT	m.kg	0 - 30
HYDRAULIC POWER	kW / HP	230 / 312
OIL FLOW	L/min	383
MAX. FREQUENCY	Hz / rpm	28 / 1680
MAX. CENTRIFUGAL FORCE	kN	947
MAX. LINE PULL CAPACITY	kN	250
VIBRATING WEIGHT WITHOUT CLAMP	kg	2600
TOTAL WEIGHT WITHOUT CLAMP	kg	3900
MAX. AMPLITUDE	mm	23.1
LENGTH	m	1.976
MAX. WIDTH	m	0.775
CENTRE WIDTH	m	0.384
HEIGHT WITHOUT CLAMP	m	1.993
RECOMMENDED POWER PACK		
ТҮРЕ		400
OPTIONS		
COOLER (for continuous running)	-	Option
RAKED VERSION		0° - 15°
		Option 45°
EXTRA POWER VERSION (Vibro + Powerpack)		-
RECOMMENDED CLAMPS		
FOR SHEET PILES		Agriplex 120 t
CLAMPS TOTAL WEIGHT	kg	750 kg
FOR CASINGS AND TUBES		Duplex 2 x 55 t
CLAMPS TOTAL WEIGHT	kg	950 kg
CASING DIAMETER (min. and max.)	mm	250 / 1150
FOR CONCRETE AND WOODEN PILES		Multigrip 120 t
	kg	1560 kg
DTC reason was the right to modify the technical data without notice		

PTC reserves the right to modify the technical data without notice.



<sup>\*</sup> For more information on PTC patented variable moment technology, see page 8.









52HV	60HV	120HV
0 - 52	0 - 60	0 - 120
333 / 453	359 / 488	481 / 654
555	598	802
28 / 1680	28 / 1680	23 / 1380
1641	1893	2555
625	625	1200
4270	4320	9500
7070	7170	14300
24.4	27.8	25.3
2.300	2.300	2.515
0.890	0.890	1.480
0.384	0.384	0.800
2.370	2.370	3.266
600	650	900
Option	Option	Option
0° - 15°	0° - 15°	0° - 15°
Option 45°	Option 45°	
-	60HVS + 900	130HV + 1200
Agriplex 240 t	Agriplex 240 t	Agriplex 350 t
2150 kg	2150 kg	2730 kg
Duplex 2 x 120 t	Duplex 2 x 120 t	Duplex 2 x 150 t
1630 kg	1630 kg	3100 kg
580 / 1725	580 / 1725	650 / 1675
Multigrip 180 t	-	
2300 kg	-	-

# HEV RANGE High Frequency and Variable Moment Technology\*

The HFV range allows to adjust the amplitude at anytime, thus it is highly recommended for "vibration-sensitive" applications: city centers, or near existing structures (bridges, highways, metro). The HFV Vibrodrivers are suitable for telescopic cranes thanks to their resonance-free start up and shut down. The VIBMASTER® monitoring system is highly recommended.

<sup>\*</sup> For more information on PTC patented variable moment technology, see page 8.





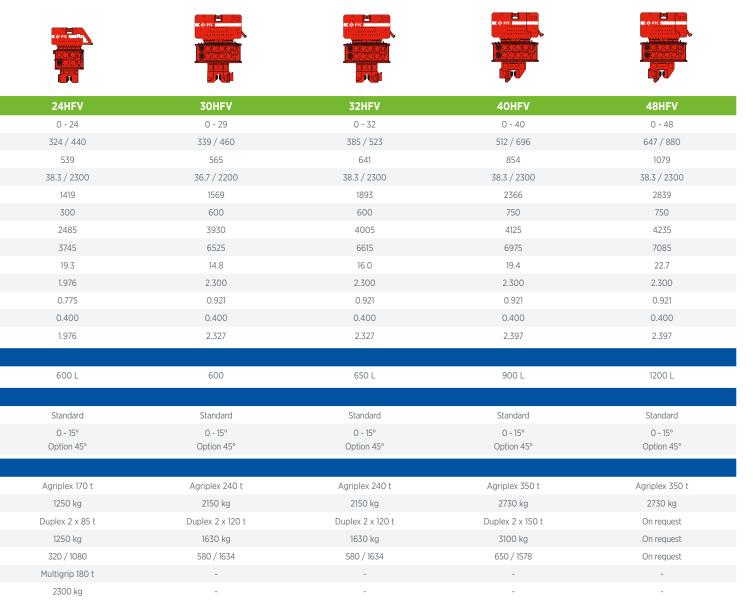


VIBRODRIVERS		10HFV	16HFV	20HFV
ECCENTRIC MOMENT	m.kg	0 - 10	0 - 16	0 - 20
HYDRAULIC POWER	kW / HP	144 / 195	227 / 308	306 / 415
OIL FLOW	L/min	246	378	509
MAX. FREQUENCY	Hz / rpm	38.3 / 2300	38.3 / 2300	38.3 / 2300
MAX. CENTRIFUGAL FORCE	kN	591	946	1183
MAX. LINE PULL CAPACITY	kN	225	240	300
VIBRATING WEIGHT WITHOUT CLAMP	kg	1015	2400	2455
TOTAL WEIGHT WITHOUT CLAMP	kg	1990	3635	3710
MAX. AMPLITUDE	mm	19.7	13.3	16.3
LENGTH	m	1.390	1.976	1.976
MAX. WIDTH	m	0.623	0.775	0.775
CENTRE WIDTH	m	0.385	0.400	0.400
HEIGHT WITHOUT CLAMP	m	1.406	1.976	1.976
RECOMMENDED POWER PACK				
TYPE		240	400 L	500 L
OPTIONS				
COOLER (for continuous running)	-	-	Standard	Standard
RAKED VERSION	-	0 - 15°	0 - 15° Option 45°	0 - 15° Option 45°
RECOMMENDED CLAMPS				
FOR SHEET PILES		Agriplex 90 t	Agriplex 120 t	Agriplex 170 t
CLAMPS TOTAL WEIGHT	kg	330 kg	750 kg	1250 kg
FOR CASINGS AND TUBES		Duplex 2 x 42 t	Duplex 2 x 55 t	Duplex 2 x 85 t
CLAMPS TOTAL WEIGHT	kg	580 kg	950 kg	1250 kg
CASING DIAMETER (min. and max.)	mm	190 / 1000	250 / 1150	320 / 1080
FOR CONCRETE AND WOODEN PILES		-	Multigrip 120 t	Multigrip 180 t
	kg	-	1560 kg	2300 kg

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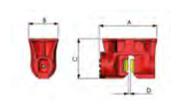
## **CLAMPING HEADS**

A wide range of clamping heads to match the diversity of profile forms and sizes.



#### **AGRIPLEX**

A fixed clamp for single sheet piles or H beams.





#### **DUPLEX**

Two clamps for casings, caissons, and double sheet piles, which can slide on T-bars.





AGRIPLEX	A - Length (mm)	B - Width (mm)	C - Height (mm)	D - Opening (mm)	Weight (kg)	Clamping force (kN)		
22 t	487	240	307	0-20	85	220		
40 t	492	250	400	0-35	220	400		
60 t	619	330	479	0-40	265	600		
85 t	882	300	480	0-37	440	850		
90 t	662	330	387	0-40	330	900		
120 t	890	460	615	0-35	750	1200		
170 t	1020	510	695	0-50	1250	1700		
240 t	1273	530	975	0-51	2150	2400		
350 t	1428	550	900	0-70	2730	3500		
CLAMPS FOR DUPLEX								
42 t	407	300	400	0-37	207	420		
55 t	490	300	450	0-40	350	550		
85 t	549	325	574	0-50	506	850		
120 t	700	400	560	0-52	700	1200		
150 t	815	420	752	0-60	1300	1500		
250 t	1230	510	840	0-60	2400	2500		

PTC reserves the right to modify the technical data without notice





#### **MULTIGRIP**

A helmet clamp for concrete or wooden piles (round or square).

#### 60t



**30HV Vibrodriver** equipped with Multigrip clamp driving 350 mm square concrete piles in Russia.



**30HFV Vibrodriver** driving wooden piles at the entrance of the Marina, Hamburg-Germany.



#### 120t



#### 180t





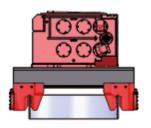


MULTIGRIP 60 t		Min. / Max.	Min. / Max.		
			0		
STANDARD	mm	280 350	290 350		
OPTION	mm	210 280	230 290		
OPTION	mm	140 210	160 230		
MULTIGRIP 120 t					
STANDARD	mm	430 500	440 500		
OPTION	mm	360 430	370 440		
OPTION	mm	290 360	300 370		
MULTIGRIP 180 t					
STANDARD	mm	430 500	440 500		
OPTION	mm	360 430	370 440		
OPTION	mm	290 360	300 370		

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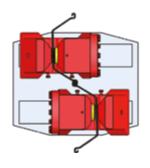
# CUSTOMISED INTERMEDIATE PLATES

To adapt the clamping system to the specific needs of the job site.



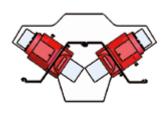
Duplex with straight beam

to drive large casings (mostly used with Duplex clamp)



Duplex with intermediate plate

for double U sheet piles



# Duplex with intermediate plate

for Z double sheet piles







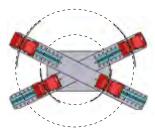






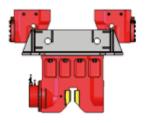
# Quadriplex with intermediate square plate

for small and medium casings on large Vibrodrivers



# Quadriplex with spreader beam

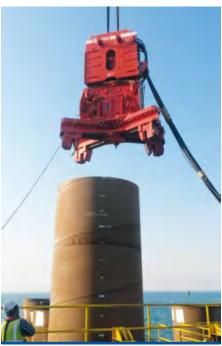
For large and heavy casings



# Combined clamp system

For a fast switch of clamp (Agriplex - Duplex) when driving sheet piles and casings







### **POWER PACKS**

A wide range of power packs complying to the most recent environmental regulations and emission standards:

Stage IIIA, Stage IIIB and Stage IV.

To select a Powerpack, please check the emission standards required in your country.

You can also visit our website: www.ptc.fayat.com to verify what Power packs are available for your region.











		_				
POWER PACKS		240D0	400CO	400DO	500D	500VO
OPEN / CLOSED LOOP CIRCUIT		OPEN LOOP	OPEN LOOP	OPEN LOOP	CLOSED LOOP	OPEN LOOP
ENGINE MODEL (STAGE IV)		-	-	-	-	-
ENGINE MODEL (STAGE IIIB)		DEUTZ TCD 6.1	-	DEUTZ TCD 7.8 L6	-	-
ENGINE MODEL (STAGE IIIA)		DEUTZ TCD 2012 L6	CAT C9 ACERT	DEUTZ TCD 2013 L6 4V	DEUTZ TCD 2015 V6	VOLVO TAD 1353 VE
ENGINE MODEL (STAGE II)		-	-	-	-	-
ENGINE POWER	kW/HP	155 / 211	242 / 329	238 / 323	360 / 489	345 / 469
ROTATION SPEED	rpm	2400	2200	2200	2100	1900
MAX. OIL FLOW	L/min	280	500	500	-	510
NOMINAL OIL FLOW	L/min	240	380	380	530	510
MAX. PRESSURE	bar	350	350	350	385	350
HYDRAULIC OIL CAPACITY	L	460	700	700	500	1300
FUEL CAPACITY	L	470	650	650	840	1330
LENGTH	m	2.99	3.85	3.85	3.99	4.80
WIDTH	m	1.60	1.60	1.60	1.60	2.00
HEIGHT	m	1.96	2.02	1.95	2.03	2.43
WEIGHT (without fuel)	kg	3550	5000	4600	5800	7800
ECOMODE®		ECOMODE	ECOMODE	ECOMODE	OPTION	ECOMODE
QUICK COUPLINGS		STANDARD	STANDARD	STANDARD	STANDARD	STANDARD
CONNECTING HOSES	m	30	30	30	30	30
CONNECTING HOSES	kg	220	350	350	615	615

PTC reserves the right to modify the technical data without notice.

PTC offers various «Multi-purpose» powerpacks that feature an open loop circuit, which allows the power pack to supply power to multiple equipments:

Vibrodrivers, Hydraulic hammers, Vibrolances and more...







#### **Ec**ømød€

The Ecomode is an electronic module included in most of PTC Power Packs, which reduces fuel consumption, polluting emissions and noise. This module automatically adjusts the speed of the diesel engine to only supply the power that is needed according to the soil conditions.

### Ecomode

# To reduce fuel consumption from 10 - 35 %

The Ecomode allows the engine to permanently run at optimal speed without modifying the flow and the frequency of the Vibrodriver. Hence, obtaining the same Vibrodriver performance using less fuel.



#### **With Ecomode**

- Variable engine speed
- Variable displacement
- Up to 35% reduction in fuel consumption
- Up to 35% reduction in polluting gas
- Significant sound level reduction



CONSTANT HYDRAULIC FLOW

SAME VIBRODRIVER

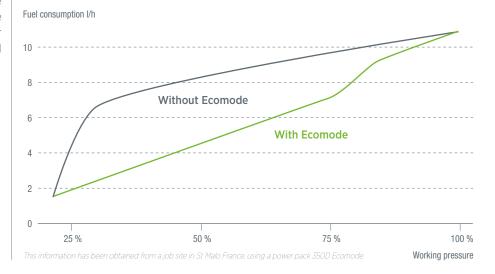
#### **Without Ecomode**

- Maximum engine speed
- Fixed setting of the displacement
- High fuel consumption



The **Ecomode** is an electronic module included in **PTC Power packs**. This module automatically adapts the speed of the diesel engine to only supply the power that is needed according to the soil conditions.

#### Fuel consumption with/without **€comode**





### **MONITORING**

# Soil velocity Vibmaster PATENT



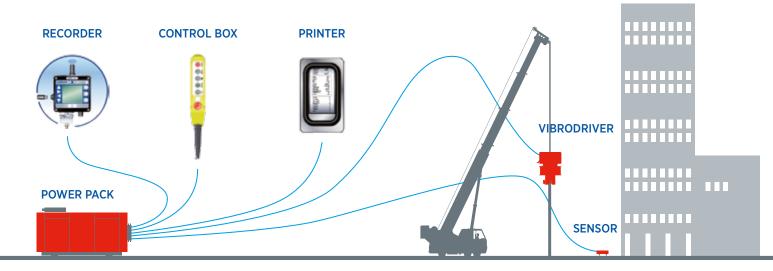
**Vibmaster®** is the monitoring system for **PTC Vibrodriver applications**. It allows to continuously control the driving of piles and sheet piles through the reading of the following parameters:

- The pressure of the Vibrodriver, to display the power supplied.
- The soil particle Velocity (in m/s), to control the vibration.

The following parameters are optional:

- Depth of penetration (in meters).
- Vibrodriver's vibration frequency and amplitude.
- Verticality.

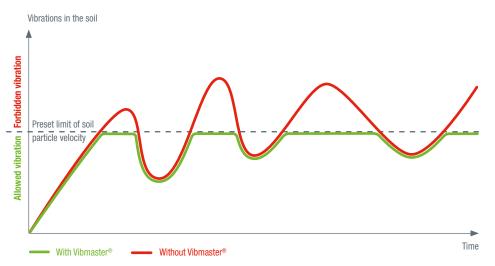
The Vibmaster® working with HFV and HV Vibrodrivers enables to set a limit to the soil particle velocity that will not be exceeded. This system is required in sensible and restricted areas such as, city centres, job sites near buildings, or job sites next to railways.



To connect the monitoring system to your PTC power pack, all you need is to install a junction box inside the power pack and then connect it to all the components: the remote control box, the sensors and the monitoring panel, which displays the measurements in real time.

Monitor in real time a variety of working parameters to be sure to comply with the job site requirements. In addition, you can get a copy of the data on a USB key or store the data on your computer, to analyse the work data and prepare better for the next jobsite or to show it to a certification body.

#### Comparison of soil vibrations with/without Vibmaster® monitoring system



# WORLDWIDE NETWORK IN OVER 40 COUNTRIES



www.ptc.fayat.com



Quality Management System Certified

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